

# PRODUCT DATA SHEET

# POLYPROPYLENE

# BJ368MO

## POLYPROPYLENE BLOCK COPOLYMER FOR INJECTION MOULDING

### DESCRIPTION

**BJ368MO** is a heterophasic copolymer characterized by very high flow, and optimum combination of high stiffness and impact strength.

The material is nucleated with Borstar Nucleation Technology (BNT). Flow properties, nucleation and good stiffness give potential for cycle time reduction.

The material has both good antistatic performance and mould release properties.

### APPLICATIONS

Thin wall containers  
Food packaging  
Small size ice cream containers

### SPECIAL FEATURES

Very good stiffness and impact balance  
Good flow behaviour  
Reduced cycle time and increased output

### PHYSICAL PROPERTIES

Property	Typical Value	Test Method
Density	900-910kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230°C/2.16kg)	70g/10min	ISO 1133
Tensile Modulus (1mm/min)	1500MPa	ISO 527-2
Tensile Strain at Yield (50mm/min)	4%	ISO 527-2
Tensile Stress at Yield (50mm/min)	25MPa	ISO 527-2
Flexural Modulus	1500MPa	ISO 178
Tensile Strain at Yield	4%	ASTM D638
Tensile Stress at Yield	25MPa	ASTM D638
Flexural Modulus(by 1% secant)	1450MPa	ASTM D790A
Charpy Impact Strength, notched (23°C)	5,5kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20°C)	3,5kJ/m <sup>2</sup>	ISO 179/1eA
IZOD Impact Strength, notched (23°C)	55J/m	ASTM D256
IZOD Impact Strength, notched (-20°C)	40J/m	ASTM D256
Heat Deflection Temperature(0,45MPa)**	102°C	ISO 75-2
Vicat Softening Temperature(Method A)***	150°C	ISO 306
Hardness, Rockwell(R-scale)	92	ISO 2039-2

\*Data should not be used for specification work

\*\*Measured on injection moulded specimens acc. to ISO 1873-2

\*\*\* Measured on injection moulded specimens, conditioned at 23°C and 50% Rel. Hum.

## PROCESSING CONDITIONS

**BJ368MO** is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature: 210 - 260°C  
Holding pressure: 200 - 500bar As required to avoid sink marks  
Mould temperature: 10 - 30°C  
Injection speed: As high as possible  
Shrinkage 1 - 2%, depending on wall thickness and moulding parameters

## STORAGE

**BJ368MO** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product. More  
information on storage can be found in Safety Information Sheet (SIS) for this product

## SAFETY

The product is not classified as a hazardous preparation.  
Please see our Safety Information Sheet (SIS) for details on various aspects of safety, recovery and disposal of the product, for more information contact your Borouge representative.

## RECYCLING

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

## RELATED DOCUMENTS

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Safety Information Sheet  
Statement on chemicals, regulations and standards  
Statement on compliance to food contact regulations

## STANDARDS

Borouge is certified to various ISO standards, please refer to Borouge.com for more information.

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## DISCLAIMER

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose.**

**The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

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