

## PRODUCT DATA SHEET

## POLYETHYLENE

## BorSafe™ HE3492-LS-H

## ORANGE HIGH DENSITY BIMODAL PE100 POLYETHYLENE FOR PRESSURE PIPE

## DESCRIPTION

**BorSafe™ HE3492-LS-H** is an orange compound, bimodal, high density polyethylene PE100-RC MRS 10.0 MPa material produced using the advanced Borstar® technology. The compound contains a combination of pigments and optimized stabilizers that ensure excellent long-term thermal stability and UV-resistance.

The product complies with ISO 4427 / ISO 4437 and EN 12201 / 1555 and is listed in PE100+ as a PE100-RC+ material.

## APPLICATIONS

**BorSafe™ HE3492-LS-H** is recommended for gas pressure pipe systems. It is especially designed for the production of larger diameter, thick wall pipe, but can be processed for the whole range of diameters. It also shows excellent resistance to rapid crack propagation and slow crack growth.

## PHYSICAL PROPERTIES

| Property                                                    | Typical Value*                 | Test Method |
|-------------------------------------------------------------|--------------------------------|-------------|
| Density (Compound)                                          | 951kg/m <sup>3</sup>           | ISO 1183    |
| Melt Flow Rate (190°C/5.0kg)                                | 0.25g/10min                    | ISO 1133    |
| Tensile Modulus (1mm/min)                                   | 1000MPa                        | ISO 527     |
| Tensile Strain at Break (50mm/min)                          | >600%                          | ISO 527-2   |
| Tensile Stress at Yield (50mm/min)                          | 23MPa                          | ISO 527-2   |
| Pigment Dispersion                                          | ≤3                             | ISO 18553   |
| Oxidation Induction Time (210°C)                            | ≥20mins                        | ISO 11357-6 |
| Resistance to Rapid Crack Propagation, S4 test <sup>+</sup> | >10bar                         | ISO 13477   |
| Accelerated Notch Pipe test (ANPT)                          | ≥300hr                         | ISO 13479   |
| Accelerated FNCT test at 90°C/4MPa (AFNCT)                  | ≥550hr                         | ISO 16770   |
| Strain Hardening Test (SH)                                  | ≥50MPa                         | ISO 18488   |
| Cracked Round Bar Test (CRB)                                | ≥ 1,5 x 10 <sup>6</sup> cycles | ISO 18489   |

+Pc at 0°C, test pipe 250mm SDR11

\*Data should not be used for specification work

## PROCESSING GUIDELINES

## Extrusion

The actual extrusion conditions will depend on the type of equipment used. They will also depend on size and wall thickness of the pipe produced. The following conditions may be used as a guide when starting up the extruder:

|                  |             |
|------------------|-------------|
| Cylinder         | 190 – 210°C |
| Head             | 200 – 210°C |
| Die              | 200 – 210°C |
| Melt temperature | 200 – 220°C |

Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. Please contact your local Borouge representative for such particulars.

## STORAGE

**BorSafe™ HE3492-LS-H** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odor generation and can have negative effects on the physical properties of the product.

Expected shelf life at proper storage conditions is 3 years from the date of production.

More information on storage can be found in Safety Information Sheet (SIS) for this product.

## SAFETY

The product is not classified as a hazardous preparation.

Dust and fines from the product carry a risk of dust explosion. All equipment should be properly earthed. Inhalation of dust should be avoided as it may cause irritation of the respiratory system. Small amounts of fumes are generated during processing of the product. Proper ventilation is therefore required.

Please see our Safety Information Sheet (SIS) for details on various aspects of safety, recovery and disposal of the product, for more information contact your Borouge representative.

## RECYCLING

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

## RELATED DOCUMENTS

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Safety Information Sheet, SIS

Liability statements on:

- Statement on chemical, regulations and standards

## DISCLAIMER

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

**Borouge makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose.**

**The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

No liability can be accepted in respect of the use of Borouge products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

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